

ANCHORING & FASTENING SYSTEMS

Technical Manual for the Design Professional



SCREW ANCHORS

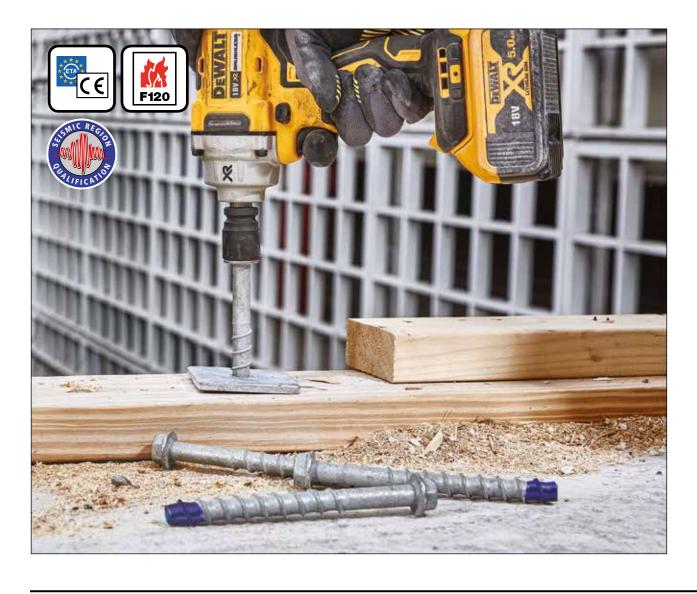
BLUE-TIP 2 SCREW-BOLTS™ & HANGERMATE™ ROD HANGERS





TABLE OF CONTENTS

BLUE-TIP 2 SCREW-BOLTS™ & HANGERMATE™ ROD HANGERS - ETA OPTION 1	2
Ordering Information - ETA Option 1	12
BLUE-TIP 2 SCREW-BOLTS™ & HANGERMATE™ ROD HANGERS - FOR REDUNDANT NON-STRUCTURAL APPLICATIONS	14
Ordering Information - FOR REDUNDANT NON-STRUCTURAL APPLICATIONS	18



PRINTED OCTOBER 2019



GENERAL INFORMATION

BLUE-TIP 2 SCREW-BOLTS™ & HANGERMATE™ ROD HANGERS - ETA OPTION 1

PRODUCT DESCRIPTION

The **BLUE-TIP 2 SCREW-BOLTS™ / HANGERMATE™** are a state-of-the-art range of heavy duty screw anchors which are available with a wide variety of head types. The one piece design makes it easy to install and the preferred choice for fast but reliable anchoring which is also fully removable. This anchor is designed to resist structural and non-structural loading in cracked and uncracked concrete.









Hex Head Shank Thread Blue-Tip

BLUE-TIP 2 SCREW-BOLT™



External Thread

(ETA pending)

GENERAL APPLICATIONS AND USES





FEATURES AND BENEFITS

- · Consistent performance in high and low strength concrete
- · Nominal drill bit size is same as anchor denomination
- Quick and easy installation with a powered impact wrench
- BLUE-TIP 2 SCREW-BOLT[™] anchors are available with shank diameters ranging from 6 to 16mm of variable lengths
- BLUE-TIP 2 SCREW-BOLT[™] anchors are available with hex head, countersunk head, pan head and dome head. Also available as an internally threaded rod hanger and externally threaded rod hanger (ETA pending)
- BLUE-TIP 2 SCREW-BOLTS[™] are available zinc-plated with galvanized options available throughout the range
- HANGERMATE[™] anchors are available zinc-plated
- BLUE-TIP 2 SCREW-BOLTS™ are approved for 2 embedment depths, dependent on length

Please refer to FTA-16/0867

for load capacities under fire

VERSIONS

HANGERMATE™

Internal

Thread

HEAD STYLES

Hex head

Countersunk Pan head

Dome head

Internal thread rod hanger

External thread rod hanger (ETA pending)

PLATING / COATING

Carbon Steel, Zinc Plated

Carbon Steel, Galvanized

LOADING CONDITIONS

APPROVALS AND LISTINGS











* Please refer to ETA-16/0867 for seismic performance load data

APPROVALS

ETA-16/0867

SUITABLE BASE MATERIALS







Real-Time Anchor Design Software www.powers.com.au/pda-software

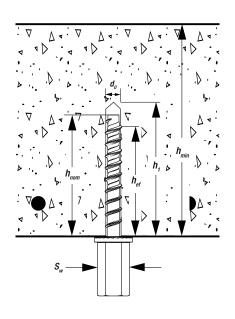


INSTALLATION DATA

				BLUE-TIP 2 SCREW-BOLT™						
Parameter	Notation	Unit	BT2-6	BT2-8	BT2-10	BT2-12	BT2-16			
Anchor diameter	d	[mm]	6	8	10	12	16			
Nominal drill bit diameter	d _o	[mm]	6	8	10	12	16			
Diameter of hole clearance in fixture	d _f	[mm]	9	12	14	16	20			
Nominal embedment depth 1 Nominal embedment depth 2	h _{nom,1} h _{nom,2}	[mm] [mm]	40 55	50 75	60 85	75 100	95 130			
Effective embedment depth 1 Effective embedment depth 2	h _{ef,1}	[mm] [mm]	30.5 43.3	37.9 59.1	45.1 66.3	56.7 78.0	70.9 100.7			
Drill hole depth for $h_{ef,1}$ Drill hole depth for $h_{ef,2}$	h _{1,1} h _{1,2}	[mm] [mm]	50 65	60 85	70 95	85 110	115 150			
Minimum member thickness for h _{ef,1} Minimum member thickness for h _{ef,2}	h _{min,1} h _{min,2}	[mm] [mm]	80 100	100 120	105 140	125 160	160 195			
Minimum spacing	S _{min}	[mm]	40	50	55	60	70			
Minimum edge distance	C _{min}	[mm]	40	50	55	60	70			
Hex Head torque wrench socket size	S _w	[mm]	10	13	17	19	24			
Countersunk Torx size	-	-	T40	T45	T50	T55	-			
Pan Head Torx size	-	-	T40			-				
Dome Head Torx size	-	-	T30			-				
Maximum installation torque	T _{inst, max}	[Nm]	23	40	71	75	120			
Maximum impact wrench torque	T _{imp, max}	[Nm]	203	203	440	950	950			

Parameter	Notation	Unit	HANGERMATE™ BT6 (Internal Thread)	HANGERMATE™ BT8 (Internal Thread)	HANGERMATE™ BT6 (External Thread) (ETA pending)
Anchor diameter	d	[mm]	6	8	6
Nominal drill bit diameter	d _o	[mm]	6	8	6
Nominal embedment depth	h _{nom}	[mm]	40	50	55
Effective embedment depth	h _{ef}	[mm]	30.5	37.9	43.3
Drill hole depth for h _{ef}	h ₁	[mm]	50	60	65
Minimum member thickness for h _{ef}	h _{min}	[mm]	80	100	100
Minimum spacing	S _{min}	[mm]	40	50	40
Minimum edge distance	C _{min}	[mm]	40	50	40
Internal / external head thread size	-	-	M10	M12	M10
Torque wrench socket size	S _w	[mm]	13	15	13
Setting Tool	-	-	HMSTM810-PWR	HMSTM12-PWR	-
Maximum installation torque	T _{inst, max}	[Nm]	23	40	23
Maximum impact wrench torque	T _{imp, max}	[Nm]	203	203	203

BLUE-TIP 2 SCREW-BOLT™

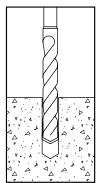




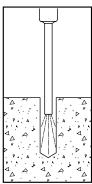
INSTALLATION INSTRUCTIONS

BLUE-TIP 2 SCREW-BOLT™

Standard Drill Bit

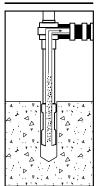


1.) Using the proper drill bit size, drill a hole into the base material to the required depth.

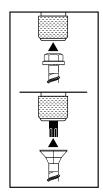


2.) Remove dust and debris from the hole using a hand pump or compressed air.

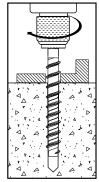
Hollow Drill Bit



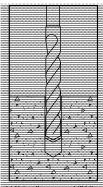
8. 2.) Connect the hollow drill bit of proper size to a vacuum, and drill a hole into the base material to the required depth while the vac is running. The dust is removed during the drilling process.



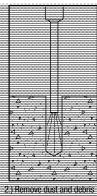
 Select impact wrench and mount the screw anchor head onto the appropriate socket or bit.



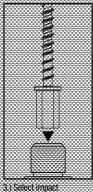
4.) Drive the anchor through the fixture into the hole at least to the minimum required embedment depth and until the head of the anchor comes into contact with the fixture.



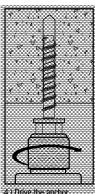
Using the proper drill bit size, drill a hole into the base material to the required depth.



2.) Remove dust and debris from the hole using a hand pump or compressed air.



3.) Select impact wrench and mount the screw anchor head into the hex socket.



4.1 Drive the anchor into the hole at least to the minimum required embedment depth and until the head of the anchor comes into contact with the base material.



) Screw the threaded ad into the anchor head:



DESIGN INFORMATION

TENSION LOAD CAPACITIES - PARAMETERS FOR CALCULATION OF DESIGN STRENGTH

According to EN 1992-4 and AS 5216

						BLU	E-TIP 2 S	CREW-BC	LT™			
			BT	2-6	BT.	2-8	BT2	2-10	ВТ2	2-12	ВТ2	-16
	Notation	Unit	h _{nom,1}	h _{nom,2}	h _{nom,1}	h _{nom,2}	h _{nom,1}	h _{nom,2}	h _{nom,1}	h _{nom,2}	h _{nom,1}	h _{nom,2}
			40	55	50	75	60	85	75	100	95	130
				Stee	l failure							
Characteristic resistance	$N_{Rk,s}$	[kN]	16	5.5	32	2.4	48	3.3	72	2.4	10	8.1
Partial safety factor	$\gamma_{_{Ms}}$	[-]					1	.5				
				Pullo	ut failure	1						
Cracked concrete												
Characteristic resistance	N ⁰ _{Rk,p}	[kN]	3.5	4.5	2.0	9.0	5.0	11.0	14.0	15.0	10.0	28.0
Partial safety factor	$\gamma_{Mp}^{^{-1)}}$	[-]	2.14)	1.83)	1.5 ²⁾	1.83)	1.5 ²⁾	1.83)	1.83)	1.5 ²⁾	1.83)	2.14)
Uncracked concrete												
Characteristic resistance	$N^0_{Rk,p}$	[kN]	7.5	12	10	20			_	5)		
Partial safety factor	$\gamma_{Mp}^{1)}$	[-]	2.14)	1.83)	1.5 ²⁾	1.83)	1.5 ²⁾	1.83)	1.83)	1.5 ²⁾	1.83)	2.14)
Increasing factor for concrete s	trength											
C30/37	ψͺ	[-]					1.	22				
C40/50	ψ,	[-]					1.	41				
C50/60	ψ	[-]					1.	58				
	,			Concre	ete failur	e		,			,	
Concrete cone failure												
Effective Embedment	h _{ef}	[mm]	30.5	43.3	37.9	59.1	45.1	66.3	56.7	78.0	70.9	100.7
Characteristic spacing	S _{cr,N}	[mm]						$h_{\scriptscriptstyle{ef}}$				
Characteristic edge distance	C _{cr,N}	[mm]					1.5	h _{ef}				
Partial safety factor	$\gamma_{Mc^{1)}}$	[mm]	2.14)	1.83)	1.5 ²⁾	1.83)	1.5 ²⁾	1.83)	1.8 ³⁾	1.5 ²⁾	1.83)	2.14)
Splitting failure												
Characteristic spacing	S _{cr,sp}	[mm]	200	280	140	230	300	440	290	400	210	300
Characteristic edge distance	C _{cr,sp}	[mm]	100	140	70	115	150	220	145	200	105	150
Partial safety factor	γ_{Msp} 1)	[-]	2.14)	1.83)	1.5 ²⁾	1.8 ³⁾	1.5 ²⁾	1.8 ³⁾	1.8 ³⁾	1.5 ²⁾	1.83)	2.14)
Increasing factor for concrete s	trength											
C30/37	ψ,	[-]					1.	22				
C40/50	ψ,	[-]					1.	41				
C50/60	ψ,	[-]	[-] 1.58									
4)												

- 1) In absence of other national regulations
- 2) The partial safety factor $\gamma_2 = 1.0$ is included 3) The partial safety factor $\gamma_2 = 1.2$ is included
- 4) The partial safety factor $\gamma_2 = 1.4$ is included
- 5) Pullout failure not decisive



The Powers Design Assist is a powerful anchor design software which helps you to design simple and complex anchorages.

The design data of all Powers anchor products is readily available. To download this software for free, go to www.powers.com.au/pda-software



SHEAR LOAD CAPACITIES - PARAMETERS FOR CALCULATION OF DESIGN STRENGTH

According to EN 1992-4 and AS 5216

						BLU	E-TIP 2 SO	CREW-BO	LT™*			
	Notation	11!4	BT	2-6	BT	2-8	ВТ2	2-10	ВТ2	2-12	ВТ2	:-16
	Notation	Unit	h _{nom,1}	h _{nom,2}								
			40	55	50	75	60	85	75	100	95	130
				Stee	l failure							
Steel failure without level arm												
Characteristic resistance	$V_{\rm Rk,s}$	[kN]	4.0	6.2	8.1	12.3	12.4	18.6	31.4	33.1	64.9	64.9
Factor taking into account the ductility	k ₇	[-]	0.8									
Partial safety factor	$\gamma_{Ms^{1)}}$	[-]	1.25									
Steel failure with level arm (bend	ling)											
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	16	i.9	41	.4	78	3.2	13	9.6	26	2.4
Partial safety factor	$\gamma_{Ms^{1)}}$	[-]					1	25				
				Concre	ete failur	е						
Pry-out failure												
Factor for pry-out failue	k ₈	[-]	1	1	1	1	1	2	1	2	2	2
Partial safety factor	$\gamma_{Mc^{1)}}$	[-]					1.	5 ²⁾				
Edge failure												
Effective length of anchor	I _f	[mm]	30.5	43.3	37.9	59.1	45.1	66.3	56.7	78	70.9	100.7
Outside diameter of anchor	d _{nom}	[mm]	6	5	8	3	1	0	1	2	1	6
Partial safety factor	$\gamma_{Mc^{1)}}$	[mm]	1.52)									

¹⁾ In absence of other national regulations

²⁾ The partial safety factor γ_2 =1.0 is included

^{*} HANGERMATE[™] anchors are only recommended for tension loads. The bending moment shall be considered based on the location of the applied shear force (if any) to the anchor and the resultant bending capacity shall be checked for the applied shear force to the HANGERMATE[™] anchor



TENSION LOAD CAPACITIES - PARAMETERS FOR CALCULATION OF DESIGN STRENGTH

According to EN 1992-4 and AS 5216

			HANGERMATE™ BT6 (Internal Thread)	HANGERMATE™ BT8 (Internal Thread)	HANGERMATE™ BT6 (External Thread) (ETA pending)
	Notation	Unit	h _{nom}	h _{nom}	h _{nom}
			40	50	55
			Steel failure		
Characteristic resistance	$N_{Rk,s}$	[kN]	16.5	32.4	16.5
Partial safety factor	$\gamma_{_{Ms}}$	[-]		1.5	
			Pullout failure		
Cracked concrete					
Characteristic resistance (h _{ef,1})	N ⁰ _{Rk,p}	[kN]	3.5	2.0	4.5
Partial safety factor	$\gamma_{Mp}^{-1)}$	[-]	2.14)	1.52)	1.83)
Uncracked concrete		I_	'		
Characteristic resistance (h _{ef,1})	$N^0_{Rk,p}$	[kN]	7.5	10	12
Partial safety factor	$\gamma_{Mp}^{1)}$	[-]	2.14)	1.52)	1.83)
Increasing factor for concrete st			•		
C30/37	ψ,	[-]		1.22	
C40/50	ψ,	[-]		1.41	
C50/60	ψ,	[-]		1.58	
			Concrete failure		
Concrete cone failure					
Effective Embedment	h _{ef}	[mm]	30.5	37.9	43.3
Characteristic spacing	S _{cr,N}	[mm]	•	3 h _{ef}	
Characteristic edge distance	C _{cr,N}	[mm]		1.5 h _{ef}	
Partial safety factor	$\gamma_{Mc^{1)}}$	[mm]	2.14)	1.52)	1.83)
Splitting failure		•			
Characteristic spacing	S _{cr,sp}	[mm]	200	140	280
Characteristic edge distance	C _{cr,sp}	[mm]	100	70	140
Partial safety factor	γ_{Msp}^{1}	[-]	2.14)	1.5 ²⁾	1.83)
Increasing factor for concrete st	rength				
C30/37	ψς	[-]		1.22	
C40/50	ψ,	[-]		1.41	
C50/60	ψ,	[-]		1.58	

- 1) In absence of other national regulations
- 2) The partial safety factor γ_2 =1,0 is included
- 3) The partial safety factor γ_2 =1,2 is included
- 4) The partial safety factor $\gamma_2 = 1.4$ is included
- 5) Pullout failure not decisive

^{*} The steel capacity of the threaded rods used with HANGERMATE™ anchors, shall be checked and the anchor loaded within the minimum capacity of the threaded rod and anchor

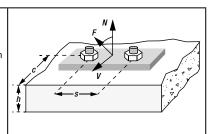




PRECALCULATED TENSION AND SHEAR CAPACITIES

According to EN 1992-4 and AS 5216

- Every reasonable effort has been applied to ensure the accuracy of the tabulated data.
- The tables are intended to aid the user in the preliminary design process. It is the user's responsibility to interpret the data and to select, design and specify the correct product suitable for the application and its intended use.
- The given values are valid for normal concrete C20/25 and static/quasi-static loads with the exact dimensional information given. For any other conditions, the use of PDA is recommended.
- The values in the table below are design level loads. This assumes a safety factor is included both on the loading and the resistance.
- For cracked concrete, splitting failure is not considered assuming that a reinforcement is present which limits the crack width to 0.3 mm.
- For further details and background information please see the introduction of this manual.



D =6		Anchoring	locate	d far fro	m any	edge	Anchorin	g locate	ed close	to an e	dge
BT6 Embedment Depth 1	C20/25							•	i jir	8	
Embedment depth	h _{ef} [mm]					30).5				
Member thickness	h [mm]					8	0				
Edge distance	c [mm]										40.0
Anchor spacing	s [mm]	-	40.0	91.5	40.0	91.5	-	40.0	91.5	40.0	91.5
	N _{Rd} [kN]	1.7	3.3	3.3	5.7	6.7	1.7	3.3	3.3	5.2	6.7
	F _{Rd} 45° [kN]	1.9	3.5	3.7	5.6	7.4	1.5	2.4	2.8	2.9	3.8
	V _{Rd} [kN]	3.2	5.6	6.4	8.0	12.8	1.9	2.5	3.3	2.5	3.3
	N _{Rd} [kN]	3.6	5.7	7.1	8.1	14.3	2.1	2.5	3.0	3.2	4.9
	F _{Rd} 45° [kN]	2.9	5.1	5.7	8.1	11.5	2.0	2.5	3.1	2.8	4.1
	V _{Rd} [kN]	3.2	6.4	6.4	11.4	12.8	2.7	3.6	4.7	3.6	4.7
- Steel strengths controls - Concrete	strength controls	trols - Anchor pullout strength controls									

		Anchoring	j locate	d far fro	om any	edge	Anchorin	g locat	ed close	to an e	dge
BT6 Embedment Depth 2	C20/25							•			
Embedment depth	h _{ef} [mm]					43	3.3				
Member thickness	h [mm]	100									
Edge distance	c [mm]	-	-	-	-	-	40.0	40.0	40.0	40.0	40.0
Anchor spacing	s [mm]	-	40.0	129.9	40.0	129.9	-	40.0	129.9	40.0	129.9
	N _{Rd} [kN]	2.5	5.0	5.0	9.3	10.0	2.5	5.0	5.0	7.0	10.0
	F _{Rd} ^{45°} [kN]	2.8	5.4	5.6	8.6	11.3	1.9	3.0	3.9	3.3	5.0
	V _{Rd} [kN]	5.0	8.6	9.9	11.2	19.8	2.0	2.7	4.2	2.7	4.2
	N _{Rd} [kN]	6.7	10.2	13.3	13.3	26.7	3.4	3.8	4.9	4.7	8.5
	F _{Rd} 45° [kN]	4.8	8.5	9.7	12.3	19.3	2.6	3.2	4.6	3.5	5.9
V	V _{Rd} [kN]	5.0	9.9	9.9	16.0	19.8	2.8	3.8	5.9	3.8	5.9
- Steel strengths controls - Concrete	strength controls	Anchor pullout str	ength con	trols							

		Anchoring	g locate	d far fro	m any	edge	Anchoring located close to an edge					
BT8 Embedment Depth 1	C20/25				, s							
Embedment depth	h _{ef} [mm]					37	7.9					
Member thickness	h [mm]	100										
Edge distance	c [mm]	-	-	-	-	-	50.0	50.0	50.0	50.0	50.0	
Anchor spacing	s [mm]	-	50.0	113.7	50.0	113.7	-	50.0	113.7	50.0	113.7	
4	N _{Rd} [kN]	1.3	2.7	2.7	5.3	5.3	1.3	2.7	2.7	5.3	5.3	
	F _{Rd} ^{45°} [kN]	1.8	3.4	3.6	6.1	7.2	1.5	2.6	2.9	3.7	4.3	
Leed .	V _{Rd} [kN]	5.4	7.7	10.7	11.1	21.4	2.8	3.7	4.9	3.7	4.9	
	N _{Rd} [kN]	6.7	11.0	13.3	15.9	26.7	5.2	7.1	9.5	10.0	18.4	
	F _{Rd} ^{45°} [kN]	5.6	9.3	11.2	13.5	22.3	3.8	5.1	6.7	5.8	8.5	
	V _{Rd} [kN]	6.5 11.0 13.0 15.9 25.9 3.9 5.2 6.9 5.2 6.9								6.9		

- Steel strengths controls - Concrete strength controls - Anchor pullout strength controls

PDA



		Anchoring	g locate	d far fro	m any	edge	Anchorin	g locate	ed close	to an e	dge
BT8 Embedment Depth 2	C20/25			S. A. S. S. S.				/ 8 8 J			
Embedment depth	h _{ef} [mm]					59	9.1				
Member thickness	h [mm]	120									
Edge distance	c [mm]	-	-	-	-	-	50.0	50.0	50.0	50.0	50.0
Anchor spacing	s [mm]	-	50.0	177.3	50.0	177.3	-	50.0	177.3	50.0	177.3
	N _{Rd} [kN]	5.0	10.0	10.0	14.3	20.0	5.0	7.6	10.0	10.3	20.0
	F _{Rd} 45° [kN]	5.6	9.7	11.3	13.2	22.5	3.2	4.4	6.7	4.9	8.3
	V _{Rd} [kN]	9.8	13.4	19.7	17.1	39.4	3.0	4.0	6.5	4.0	6.5
	N _{Rd} [kN]	11.1	15.9	22.2	20.4	44.4	6.6	8.1	11.7	10.5	24.3
	F _{Rd} 45° [kN]	8.9	14.7	17.7	18.9	35.4	4.4	5.6	8.7	6.2	11.3
	V _{Rd} [kN]	9.8	19.1	19.7	24.5	39.4	4.2	5.6	9.2	5.6	9.2
- Steel strengths controls - Concre	te strength controls = -	Anchor pullout str	ength con	trols							

DT40		Anchoring	g locate	d far fro	m any	edge	Anchoring located close to an edge					
BT10 Embedment Depth 1	C20/25							8	© / Sind	(
Embedment depth	h _{ef} [mm]					45	5.1					
Member thickness	h [mm]	105										
Edge distance	c [mm]	-	-	-	-	-	55.0	55.0	55.0	55.0	55.0	
Anchor spacing	s [mm]	-	55.0	135.3	55.0	135.3	-	55.0	135.3	55.0	135.3	
	N _{Rd} [kN]	3.3	6.7	6.7	13.3	13.3	3.3	6.7	6.7	12.1	13.3	
	F _{Rd} 45° [kN]	3.8	6.7	7.6	11.5	15.3	2.8	4.5	5.4	5.5	7.1	
المحم	V _{Rd} [kN]	7.0	9.8	13.9	13.8	27.8	3.3	4.5	6.1	4.5	6.1	
	N _{Rd} [kN]	9.9	14.0	19.9	19.7	39.7	5.5	6.5	8.0	8.3	13.2	
	F _{Rd} 45° [kN]	8.4	11.9	16.8	16.7	33.7	4.3	5.4	7.0	6.1	8.8	
	V _{Rd} [kN]	9.9	14.0	19.8	19.7	39.7	4.7	6.3	8.6	6.3	8.6	
- Steel strengths controls - Concre	te strength controls -	Anchor pullout str	ength con	trols								

		Anchoring	g locate	d far fro	m any	edge	Anchorin	g locat	ed close	to an e	dge
BT10 Embedment Depth 2	C20/25				•	© / Size	8				
Embedment depth	h _{ef} [mm]					66	5.3				
Member thickness	h [mm]	140									
Edge distance	c [mm]								55.0	55.0	
Anchor spacing	s [mm]	-	55.0	198.9	55.0	198.9	-	55.0	198.9	55.0	198.9
	N _{Rd} [kN]	6.1	12.2	12.2	16.8	24.4	6.1	8.9	12.2	12.0	24.4
	F _{Rd} ^{45°} [kN]	7.4	14.7	14.7	20.2	29.4	3.8	5.3	8.2	5.8	10.1
Les de la constant de	V _{Rd} [kN]	14.9	29.8	29.8	40.4	59.5	3.6	4.8	7.9	4.8	7.9
	N _{Rd} [kN]	14.8	18.8	29.5	24.0	59.0	7.1	8.0	10.4	9.6	17.9
	F _{Rd} ^{45°} [kN]	12.6	19.6	25.1	28.8	50.3	5.0	6.2	9.1	6.7	11.7
V	V _{Rd} [kN]	14.9	29.8	29.8	57.7	59.5	5.1	6.8	11.2	6.8	11.2
- Steel strengths controls - Concrete	strength controls -	Anchor pullout str	ength con	trols							



		Anchoring	locate	d far fro	m any	edge	Anchorin	g locate	ed close	to an e	dge
BT12 Embedment Depth 1	C20/25						8 ⁸ 4	المراجعة المنابعة			
Embedment depth	h _{ef} [mm]	56.7									
Member thickness	h [mm]	125									
Edge distance	c [mm]	-	-	1	1	1	60.0	60.0	60.0	60.0	60.0
Anchor spacing	s [mm]	-	60.0	170.1	60.0	170.1	-	60.0	170.1	60.0	170.1
	N _{Rd} [kN]	7.8	11.0	15.6	14.9	31.1	6.3	8.6	12.7	12.1	27.6
	F _{Rd} ^{45°} [kN]	7.4	10.2	14.7	13.8	29.4	4.2	5.6	8.2	6.3	10.3
and the second	V _{Rd} [kN]	9.8	13.3	19.6	17.9	39.2	4.0	5.4	7.8	5.4	7.8
	N _{Rd} [kN]	11.7	15.8	23.3	21.4	46.7	6.8	8.2	10.8	10.6	19.7
	F _{Rd} ^{45°} [kN]	10.8	14.6	21.6	19.8	43.2	5.2	6.7	9.3	7.5	12.0
V	V _{Rd} [kN]	14.0	18.9	28.0	25.6	56.0	5.7	7.6	11.0	7.6	11.0
- Steel strengths controls - Concrete	■ - Steel strengths controls ■ - Concrete strength controls ■ - Anchor pullout strength controls										

		Anchoring	j locate	d far fro	om any	edge	Anchorin	g locate	located close to an edge				
BT12 Embedment Depth 2	C20/25				*			* / / ¹					
Embedment depth	h _{ef} [mm]					7	8						
Member thickness	h [mm]	160											
Edge distance	c [mm]	-	-	-	-	-	60.0	60.0	60.0	60.0	60.0		
Anchor spacing	s [mm]	-	60.0	234.0	60.0	234.0	-	60.0	234.0	60.0	234.0		
	N _{Rd} [kN]	10.0	19.9	20.0	25.0	40.0	10.0	12.8	20.0	17.2	40.0		
	F _{Rd} ^{45°} [kN]	12.3	22.5	24.6	28.2	49.3	5.1	6.7	11.2	7.3	13.4		
Les .	V _{Rd} [kN]	26.5	39.7	53.0	49.9	105.9	4.3	5.7	9.9	5.7	9.9		
	N _{Rd} [kN]	22.6	28.4	45.2	35.7	90.4	11.6	13.3	18.4	16.4	34.9		
	F _{Rd} ^{45°} [kN]	20.7	31.4	41.4	40.3	82.8	6.8	8.5	13.4	9.2	16.9		
V	V _{Rd} [kN]	26.5	53.0	53.0	71.3	105.9	6.1	8.1	13.9	8.1	13.9		
- Steel strengths controls - Concrete	- Steel strengths controls - Concrete strength controls - Anchor pullout strength controls												

		Anchoring	locate	d far fro	m any	edge	Anchorin	g locat	ed close	to an e	dge
BT16 Embedment Depth 1	C20/25					68.68/		8			ا المنافظ المنافظ
Embedment depth	h _{ef} [mm]					70).9				
Member thickness	h [mm]	160									
Edge distance	c [mm]	-	-	-	-	-	70.0	70.0	70.0	70.0	70.0
Anchor spacing	s [mm]	-	70.0	212.7	70.0	212.7	-	70.0	212.7	70.0	212.7
	N _{Rd} [kN]	5.6	11.1	11.1	20.2	22.2	5.6	11.1	11.1	15.8	22.2
	F _{Rd} 45° [kN]	7.8	14.4	15.7	24.2	31.4	4.6	7.4	9.3	8.4	12.4
	V _{Rd} [kN]	27.4	36.4	54.8	48.4	109.6	5.4	7.2	10.8	7.2	10.8
	N _{Rd} [kN]	16.3	21.7	32.6	28.8	65.3	12.1	16.1	24.3	22.5	53.6
	F _{Rd} 45° [kN]	19.5	26.0	39.1	34.5	78.2	7.9	10.6	15.9	11.9	20.2
	V _{Rd} [kN]	39.2	52.0	78.3	69.2	156.6	7.6	10.1	15.3	10.1	15.3
- Steel strengths controls - Concret	- Steel strengths controls - Concrete strength controls - Anchor pullout strength controls										



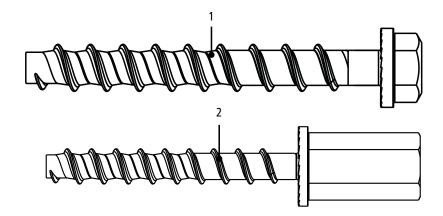
		Anchoring	j locate	d far fro	om any	edge	Anchorin	g locate	ed close	to an e	dge
BT16 Embedment Depth 2	C20/25						8	ji.			
Embedment depth	h _{ef} [mm]					10	0.7				
Member thickness	h [mm]	195									
Edge distance	c [mm]	-	-	-	-	-	70.0	70.0	70.0	70.0	70.0
Anchor spacing	s [mm]	-	70.0	302.1	70.0	302.1	-	70.0	302.1	70.0	302.1
4	N _{Rd} [kN]	13.3	20.4	26.7	25.1	53.3	10.2	12.5	20.3	16.5	48.2
	F _{Rd} 45° [kN]	17.6	25.5	35.2	31.4	70.3	6.3	8.1	14.2	9.0	18.6
Less.	V _{Rd} [kN]	46.4	57.1	92.8	70.4	185.6	5.8	7.8	14.2	7.8	14.2
	N _{Rd} [kN]	23.7	29.2	47.3	35.9	94.7	14.5	17.9	29.1	23.6	68.8
	F _{Rd} 45° [kN]	27.6	36.5	55.2	44.9	110.4	8.9	11.6	20.2	12.7	26.4
V	V _{Rd} [kN]	51.9	81.6	103.8	100.6	207.7	8.2	11.0	20.1	11.0	20.1
- Steel strengths controls - Concrete	■ - Steel strengths controls ■ - Concrete strength controls ■ - Anchor pullout strength controls										

The Powers Design Assist is a powerful anchor design software which helps you to design simple and complex anchorages. The design data of all Powers anchor products is readily available. To download this software for free, go to www.powers.com.au/pda-software

		HANGERMATE™ BT6	HANGERMATE™ BT8	HANGERMATE™ BT6 (External Thread) (ETA pending)
	Concrete C20/25	Anchoring located far from any edge	Anchoring located far from any edge	Anchoring located far from any edge
Embedment depth	h _{ef} [mm]	30.5	37.9	43.3
Member thickness	h [mm]	80	100	100
Edge distance	c [mm]	-	-	-
Anchor spacing	s [mm]	-	-	-
The state of the s	N _{Rd} [kN]	1.7	1.3	2.5
	N _{Rd} [kN]	3.6	6.7	6.7
grade and strength of the rod used	d.	Steel design capacities of the threaded		

MATERIAL INFORMATION

MATERIAL SPECIFICATION



Part no.	Designation	Material	Protection
1	BLUE-TIP 2 SCREW-BOLT™	Special hardened C-steel	Zinc plated 5 µm
1	BLUE-TIP 2 SCREW-BOLT™	Special hardened C-steel	Galvanized 50 µm
2	HANGERMATE™	Special hardened C-steel	Zinc plated 5 µm

PRINTED OCTOBER 2019



ORDERING INFORMATION



Hex Head Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
PBT650-PWR	PBTG650-PWR	BT2 Hex Head Screw-Bolt 6x50mm	6	50	40	10	100	800
PBT680-PWR	PBTG680-PWR	BT2 Hex Head Screw-Bolt 8x80mm	6	80	40 / 55	25 / 40	50	400
PBT6100-PWR	PBTG6100-PWR	BT2 Hex Head Screw-Bolt 6x100mm	6	100	40 / 55	45 / 60	50	400
PBT855-PWR	PBTG855-PWR	BT2 Hex Head Screw-Bolt 8x55mm	8	55	50	5	50	400
PBT865-PWR	PBTG865-PWR	BT2 Hex Head Screw-Bolt 8x65mm	8	65	50	15	50	400
PBT875-PWR	PBTG875-PWR	BT2 Hex Head Screw-Bolt 8x75mm	8	75	50	25	50	200
PBT8100-PWR	PBTG8100-PWR	BT2 Hex Head Screw-Bolt 8x100mm	8	100	50 / 75	25 / 50	25	100
-	PBTG8140-PWR	BT2 Hex Head Screw-Bolt 8x140mm	8	140	50 / 75	65 / 90	25	100
PBT1080-PWR	PBTG1080-PWR	BT2 Hex Head Screw-Bolt 10x80mm	10	80	60	20	25	200
PBT10100-PWR	PBTG10100-PWR	BT2 Hex Head Screw-Bolt 10x100mm	10	100	60 / 85	15 / 40	25	100
PBT10120-PWR	PBTG10120-PWR	BT2 Hex Head Screw-Bolt 10x120mm	10	120	60 / 85	35 / 60	25	100
-	PBTG10140-PWR	BT2 Hex Head Screw-Bolt 10x140mm	10	140	60 / 85	55 / 80	25	100
PBT1280-PWR	PBTG1280-PWR	BT2 Hex Head Screw-Bolt 12x80mm	12	80	75	5	25	100
PBT12100-PWR	PBTG12100-PWR	BT2 Hex Head Screw-Bolt 12x100mm	12	100	75	25	25	100
PBT12150-PWR	PBTG12150-PWR	BT2 Hex Head Screw-Bolt 12x150mm	12	150	75 / 100	50 / 75	20	80
PBT16100-PWR	PBTG16100-PWR	BT2 Hex Head Screw-Bolt 16x100mm	16	100	95	5	10	40
PBT16150-PWR	PBTG16150-PWR	BT2 Hex Head Screw-Bolt 16x150mm	16	150	95 / 130	20 / 55	10	40
-	PBTG16200-PWR	BT2 Hex Head Screw-Bolt 16x200mm	16	200	95 / 130	70 / 105	10	40



Countersunk Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
-	PBTCSKG660-PWR	BT2 CSK Screw-Bolt 6x60mm	6	60	40	20	50	400
-	PBTCSKG680-PWR	BT2 CSK Screw-Bolt 6x80mm	6	80	40 / 55	25 / 40	50	400
-	PBTCSKG865-PWR	BT2 CSK Screw-Bolt 8x65mm	8	65	50	15	50	400
-	PBTCSKG875-PWR	BT2 CSK Screw-Bolt 8x75mm	8	75	50	25	50	200
-	PBTCSKG8100-PWR	BT2 CSK Screw-Bolt 8x100mm	8	100	50 / 75	25 / 50	50	200
-	PBTCSKG1075-PWR	BT2 CSK Screw-Bolt 10x75mm	10	75	60	15	25	200
-	PBTCSKG10100-PWR	BT2 CSK Screw-Bolt 10x100mm	10	100	60 / 85	15 / 40	25	100
-	PBTCSKG12100-PWR	BT2 CSK Screw-Bolt 12x100mm	12	100	75	25	25	100
-	PBTCSKG12150-PWR	BT2 CSK Screw-Bolt 12x150mm	12	150	75 / 100	50 / 75	25	100



ORDERING INFORMATION



Dome Head Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
-	PBTDG650-PWR	BT2 Dome Head Screw-Bolt 6x50mm	6	50	40	10	100	800
-	PBTDG660-PWR	BT2 Dome Head Screw-Bolt 6x60mm	6	60	40 / 55	5 / 20	50	400
-	PBTDG680-PWR	BT2 Dome Head Screw-Bolt 6x80mm	6	80	40 / 55	25 / 40	50	400



Pan Head Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
PBTP660-PWR	-	BT2 Pan Head Screw-Bolt 6x60mm	6	60	40 / 55	5 / 20	50	400
PBTP6100-PWR	-	BT2 Pan Head Screw-Bolt 6x100mm	6	100	40 / 55	45 / 60	50	400



HANGERMATE™ Internal Thread

Zinc Part No	Galvanised Part No	Description		Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
HM6M1040-PWR	=	BT2 HANGERMATE™ Internal Thread 6x40mm	6	40	40	-	100	800
HM6M1040KIT-PWR	=	BT2 HANGERMATE™ Internal Thread Kit 6x40mm	6	40	40	-		500
HM8M1250-PWR	=	BT2 HANGERMATE™ Internal Thread 8x50mm	8	50	50	-	100	400
HM8M1250KIT-PWR	-	BT2 HANGERMATE™ Internal Thread Kit 8x50mm	8	50	50	-		300

- HM6M1040KIT-PWR (500 anchors, 2 XLR Drill-Bits and 1 setting tool)
- HM8M1250KIT-PWR (300 anchors, 2 XLR Drill-Bits and 1 setting tool)



HANGERMATE™ External Thread (ETA pending)

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
HMEM10635-PWR	-	BT2 HANGERMATE™ External Thread 6x35mm	6	35	35	-	50	400
HMEM10655-PWR	-	BT2 HANGERMATE™ External Thread 6x55mm	6	55	55	-	50	400

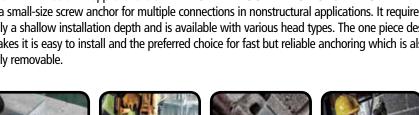


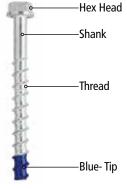
GENERAL INFORMATION

BLUE-TIP 2 SCREW-BOLTS™ & HANGERMATE™ ROD HANGERS -FOR REDUNDANT NON-STRUCTURAL **APPLICATIONS**

PRODUCT DESCRIPTION

With an EAD 330747 approval the 6 mm **BLUE-TIP 2 SCREW-BOLTS™ / HANGERMATE™** is a small-size screw anchor for multiple connections in nonstructural applications. It requires only a shallow installation depth and is available with various head types. The one piece design makes it is easy to install and the preferred choice for fast but reliable anchoring which is also fully removable.





BLUE-TIP 2 SCREW-BOLT™









VERSIONS

HEAD STYLES

Hex head

Countersunk

Pan head

Dome head

Internal thread rod hanger

External thread rod hanger (ETA pending)

PLATING / COATING

Carbon Steel, Zinc Plated Carbon Steel, Galvanized

APPROVALS

ETA-15/0810

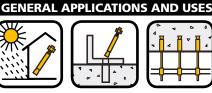














FEATURES AND BENEFITS

- 6 mm anchor screw especially suitable for non-structural overhead application
- Price competitve anchoring for all kind of ceiling and suspended installation
- Anchor can be easily installed through attachments or directly in contact with concrete surface
- Quick and easy installation with a powered impact wrench
- Consistent performance in high and low strength concrete
- Screw-bolts are available with hex head, countersunk head, pan head and dome head. Also available as internally or externally threaded rod-hangers (ETA pending)
- Nominal drill bit size is same as anchor denomination

APPROVALS AND LISTINGS





Please refer to ETA-15/0810 for load capacities under fire

LOADING CONDITIONS







SUITABLE BASE MATERIALS







Real-Time Anchor Design Software www.powers.com.au/pda-software

14

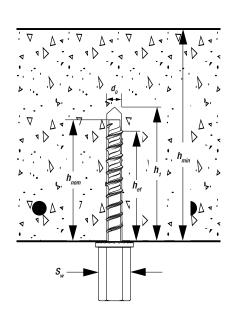


INSTALLATION DATA

				BLUE-TIP 2 SCREV	V-BOLT™ - BT2-6		
Parameter	Notation	Unit	HH (Hex Head)	CSK (Countersunk)	Pan Head	Dome Head	
Anchor diameter	d	[mm]	6	6	6	6	
Nominal drill bit diameter	$d_{_{0}}$	[mm]	6	6	6	6	
Diameter of hole clearance in fixture	d _f	[mm]	9	9	9	9	
Nominal embedment depth	h _{nom}	[mm]	35	35	35	35	
Effective embedment depth	h _{ef}	[mm]	27.4	27.4	27.4	27.4	
Drill hole depth	h ₁	[mm]	45	45	45	45	
Minimum member thickness	h _{min}	[mm]	80	80	80	80	
Minimum spacing	S _{min}	[mm]	35	35	35	35	
Minimum edge distance	C _{min}	[mm]	35	35	35	35	
Hex Head Torque wrench socket size	S _w	[mm]	10	-	-	-	
Torx size	-	-	-	T40	T40	T30	
Maximum installation torque	T _{inst, max}	[Nm]		<	15		
Maximum impact wrench torque	T _{imp, max}	[Nm]	205				

Parameter	Notation	Unit	HANGERMATE™ BT6 (Internal Thread)	HANGERMATE™ BT6 (External Thread) (ETA pending)			
Anchor diameter	d	[mm]		6			
Nominal drill bit diameter	d _o	[mm]		6			
Diameter of hole clearance in fixture	d _f	[mm]		9			
Nominal embedment depth	h _{nom}	[mm]	3	5			
Effective embedment depth	h _{ef}	[mm]	27	7.4			
Drill hole depth	h ₁	[mm]	4	15			
Minimum member thickness	h _{min}	[mm]	8	30			
Minimum spacing	S _{min}	[mm]	3	5			
Minimum edge distance	C _{min}	[mm]	3	5			
Torque wrench socket size	S _w	[mm]	10	13			
Maximum installation torque	T _{inst, max}	[Nm]	< 15				
Maximum impact wrench torque	T _{imp, max}	[Nm]	205				

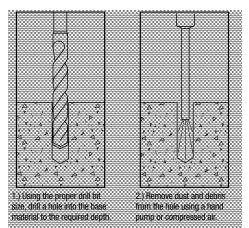
BLUE-TIP 2 SCREW-BOLT™

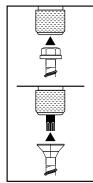




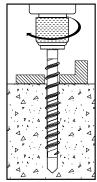
INSTALLATION INSTRUCTIONS

BLUE-TIP 2 SCREW-BOLT™

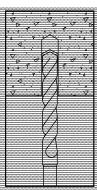




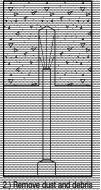
3.) Select impact wrench and mount the screw anchor head onto the appropriate socket or bit.



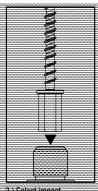
4.) Drive the anchor through the fixture into the hole at least to the minimum required embedment depth and until the head of the anchor comes into contact with the fixture.



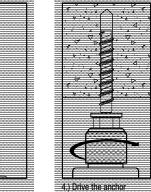
1.) Using the proper drill bit size, drill a hole into the base material to the required depth.



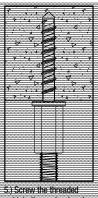
2.) hemove dust and debns from the hole using a hand pump or compressed air.



3.) Select impact wrench and mount the screw anchor head into the hex socket.



Drive the anchor into the hole at least to the minimum required embedment depth and until the head of the anchor comes into contact with the base material.



5.) Screw the threaded rod into the anchor head.



DESIGN INFORMATION

LOAD CAPACITIES

			E	BLUE-TIP 2 SCREW-BOLT™ /	HANGERMATE™*				
Parameter for calculation of ultimate strength	Notation	Unit	BT2-6	HANGERMATE™ BT6 (Internal Thread)	HANGERMATE™ BT6 (External Thread) (ETA pending)				
Сарас	ity for all dir	ections a	nd faillure	modes					
Uncracked and cracked concrete									
Characteristic resistance C20/25 to C50/60	F ₀ _{Rk}	[kN]		3.5					
Partial safety factor	$\gamma_{Mp}^{^{-1)}}$	[-]		2.12)					
Design resistance C20/25 to C50/60	F_Rd	[kN]		1.7					
Characteristic spacing	S _{cr}	[mm]		200					
Characteristic Edge Distance	C _{cr}	[mm]		100					
	Steel failu	ire with l	ever arm						
Steel failure with lever arm (bending)									
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]		13.3					
Partial safety factor	$\gamma_{_{Ms}^{1)}}$	[-]	1.5						

¹⁾ In absence of other national regulations

^{*} The steel capacity of the threaded rods used with HANGERMATE[™] anchors, shall be checked and the anchor loaded within the minimum capacity of the threaded rod and anchor

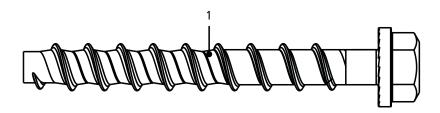


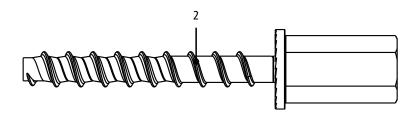
²⁾ The partial safety factor of γ inst=1.4 is included



MATERIAL INFORMATION

MATERIAL SPECIFICATION





Part no.	Designation	Material	Protection
1	Screw bolt	Special hardened C-steel	Zinc plated 5 µm
1	Screw bolt	Special hardened C-steel	Zinc plated 50 µm
2	HANGERMATE™	Special hardened C-steel	Zinc plated 5 μm

ORDERING INFORMATION



Hex Head Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
PBT650-PWR	PBTG650-PWR	BT2 Hex Head Screw-Bolt 6x50mm	6	50	40	10	100	800
PBT680-PWR	PBTG680-PWR	BT2 Hex Head Screw-Bolt 8x80mm	6	80	40 / 55	25 / 40	50	400
PBT6100-PWR	PBTG6100-PWR	BT2 Hex Head Screw-Bolt 6x100mm	6	100	40 / 55	45 / 60	50	400



Countersunk Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
-	PBTCSKG660-PWR	BT2 CSK Screw-Bolt 6x60mm	6	60	40	20	50	400
-	PBTCSKG680-PWR	BT2 CSK Screw-Bolt 6x80mm	6	80	40 / 55	25 / 40	50	400



ORDERING INFORMATION



Dome Head Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
-	PBTDG650-PWR	BT2 Dome Head Screw-Bolt 6x50mm	6	50	40	10	100	800
-	PBTDG660-PWR	BT2 Dome Head Screw-Bolt 6x60mm	6	60	40 / 55	5 / 20	50	400
-	PBTDG680-PWR	BT2 Dome Head Screw-Bolt 6x80mm	6	80	40 / 55	25 / 40	50	400



Pan Head Screw-Bolt

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
PBTP640-PWR	-	BT2 Pan Head Screw-Bolt 6x40mm	6	40	35	5	50	400
PBTP660-PWR	-	BT2 Pan Head Screw-Bolt 6x60mm	6	60	40 / 55	5 / 20	50	400
PBTP6100-PWR	-	BT2 Pan Head Screw-Bolt 6x100mm	6	100	40 / 55	45 / 60	50	400



HANGERMATE™ Internal Thread

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
HM6M635-PWR	-	BT2 HANGERMATE™ Internal Thread 6x35mm	6	35	35		100	800
HM6M1040-PWR	-	BT2 HANGERMATE™ Internal Thread 6x40mm	6	40	40		100	800
HM6M1040KIT-PWR	-	BT2 HANGERMATE™ Internal Thread Kit 6x40mm	6	40	40	·		500



HANGERMATE™ External Thread (ETA pending)

Zinc Part No	Galvanised Part No	Description	Dia. [mm]	Length [mm]	h _{nom,1} /h _{nom,2} [mm]	Max. t _{fix} [mm]	Box qty.	Carton qty.
HMEM10635-PWR	-	BT2 HANGERMATE™ External Thread 6x35mm	6	35	35	-	50	400
HMEM10655-PWR	-	BT2 HANGERMATE™ External Thread 6x55mm	6	55	55	-	50	400



TECHNICAL SUPPORT CONTACT INFORMATION

Australia

Stanley Black & Decker, Inc. ANZ Level 2, 810 Whitehorse Road, Box Hill, VIC 3128, Australia

T: 1800 338 002 F: 1800 080 898

New Zealand

Stanley Black & Decker, Inc. ANZ 39 Business Parade North, East Tamaki, Auckland 2013

T: (09) 265 6714 F: (09) 273 3392

Disclaimer for Recommendations, Information and Use of Data

The recommendations, information and data contained in this manual are put together with the greatest care and accuracy possible. It is based on principles, equations and safety factors set out in the technical documentation of Stanley Black & Decker that are believed to be correct and current as of October 2019. The information and data is subject to change after such date as Stanley Black & Decker reserves the right to change the designs, materials and specifications of the products in this manual without notice.

It is the responsibility of the design professional to ensure that a suitable product is selected, properly designed and used in the intended application. This includes that the selected product and its use is compliant with the applicable building codes and other legal requirements and will satisfy durability and performance criteria and margins of safety which they determine are applicable. The products must be used, handled, applied and installed strictly in accordance with all current instructions for use published by Stanley Black & Decker.

The performance data given in this manual are the result of the evaluation of tests conducted under laboratory conditions. It is the responsibility of the designer and installer in charge to consider the conditions on site and to ensure the performance data given in the manual is applicable to the actual conditions. In particular the base material and environmental conditions have to be checked prior to installation. In case of doubt, contact the technical support of Stanley Black & Decker.

Limitation of Liability

Stanley Black & Decker offers a limited product warranty to customers or end users that the product meets its applicable specifications. Except for the express warranty in the immediately preceding sentence, Stanley Black & Decker grants no other warranties, express or implied, regarding the products, their fitness for any purpose, their quality, their merchantability or otherwise. Further, Stanley Black & Decker shall have no liability with respect to changes in the design, materials and specifications in the products presented in this manual, nor with respect to any product which has been modified or installed improperly, regardless of any specific instructions to

the installer. The responsible designer and installer shall indemnify, defend, and hold harmless Stanley Black & Decker for any and all claimed loss or damage occasioned, in a whole or in part, by the modified products or deviation in product installation procedures.

Limitation of Damages

Stanley Black & Decker or its affiliates or their respective officers, members, managers, directors, representatives, agents or employees are not obligated for direct, incidental or consequential damages, losses or expenses in connection with, or by reason of, the use of, or inability to use the products for any purpose. Implied warranties of merchantability or fitness for a particular purpose are specifically excluded.

Stanley Black & Decker, Inc. ANZ Level 2, 810 Whitehorse Road Box Hill, VIC 3128 Australia

20