



CHARACTERISTICS

- Drill point: drill material directly with no need for prior drilling.
- Normal point nº3 for installation on straps (PS) and long point nº5 for installation on beams (PSL).
- Self-tapping thread with two bodies of equal thread (PS) and self-tapping thread with two bodies with different threading (PSL).
- Versions with galvanized steel of EPDM washer.
- Zinc-plated coating.
- Available in four or five lengths, for PS and PSL respectively.

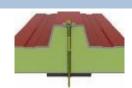
APPLICATIONS

- Screw for joining sandwich panel-type enclosures and decking.
- For watertight sealed joints on façades and decking.
- Suitable for fixing elements to IPN beams.

BASE MATERIALS

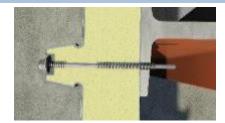






APPLICATION EXAMPLES





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1. RANGE								
ITEM	CODE	РНОТО	DIAMETER [mm]	LENGTH [mm]	THICKNESS TO BE FIXED [mm]	RECESS	COATING	
1	PS		5,5 / 6,3	60 ÷ 180	31 / 165		ZINC	
2	PS+ ARVUL	i dente and and a second and a	5,5 / 6,3	60 ÷ 115	31 / 100		ZINC	
3	PS+ ARVUL A2	4)	5,5 / 6,3	195 ÷ 230	123 / 215		Orc organic	
4	PSL		5,5 / 6,3	75 ÷ 230	33 / 215		ZINC	
5	PSL+ ARVUL	6 mile	5,5 / 6,3	75 ÷ 150	33 / 135		ZINC	
6	PSL+ ARVUL A2	q)-	5,5 / 6,3	255 ÷ 285	193 / 267		Org organic	

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2. INSTALLATION DATA

2.1 PS







Steel

ZINC

Zinc-plated coating

Hexagonal with washer

Characteristics

- Drill point: allows for drilling directly into metallic materials; up to thickness of 6 mm (straps). No prior drilling required.
- Self-tapping thread and zinc-plated coating.
- Hexagonal recess with washer head.
- Installation drill speed: 1000 180rpm.
- Application: fixing sandwich panels on straps.



Self-drilling screw for sandwich panels

Proprieties





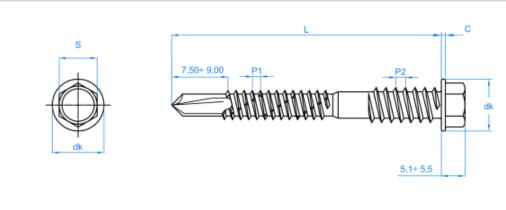
Drill point

Installation with screwdriver

Installation data

CODE	PS55060	PS55082	PS55098	PS55115	PS55130	PS55150	PS55180	
L: lengths	[mm]	60	82	98	115	130	150	180
Dk: head diameter	[mm]	10.50	10.50	10.50	10.50	10.50	10.50	10.50
C: washer head thickness [mm]		1	1	1	1	1	1	1
P1: thread ST 5.5 [mm]		1.8	1.8	1.8	1.8	1.8	1.8	1.8
P2: thread ST 6.3 [mm]		1.8	1.8	1.8	1.8	1.8	1.8	1.8
S: spanner	[mm]	8	8	8	8	8	8	8
Drill hole capacity	[mm]	1.5-6.0	1.5-6.0	1.5-6.0	1.5-6.0	1.5-6.0	1.5-6.0	1.5-6.0
Thickness of sandwich panel to be fixed	[mm]	31-45	43-67	54-83	56-100	66-115	86-135	116-165
Installation point code	BOCA 008							

PLAN



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2.2 PS + ARVUL

Self-drilling screw for sandwich panels with **EPDM** washer

Proprieties













Steel

Zinc-plated coating

Hexagonal with washer + ARVUL

Characteristics

- Drill point: allows for drilling directly into metallic materials, up to a thickness of 6 mm (straps). No prior drilling required.
- 16 mm diameter EPDM washer to ensure water tightness in panels installed in outdoor enclosures and decking; see "ARVUL" washer technical datasheet.
- Self-tapping thread and zinc-plated coating.
- Hexagonal recess with washer head.
- Installation drill speed: 1000 1800 rpm.
- Application: fixing sandwich panels on straps.

Benefits





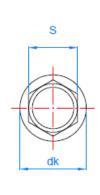
Drill point

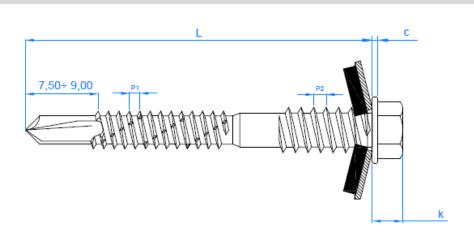
Installation with screwdriver

Installation data

CODE	PS55060	PS55082	PS55098	PS55115	
L: lengths	[mm]	60	82	98	115
Dk: head diameter	[mm]	10.50	10.50	10.50	10.50
C: washer head thickness [mm]		1	1	1	1
P1: thread ST 5.5 [mm]		1.8	1.8	1.8	1.8
P2: thread ST 6.3 [mm]		1.8	1.8	1.8	1.8
S: spanner	[mm]	8	8	8	8
Drill hole capacity	[mm]	1.5-6.0	1.5-6.0	1.5-6.0	1.5-6.0
Thickness of sandwich panel to be fixed [mm]		31-45	43-67	54-83	56-100
Installation point code	BOCA008	BOCA008	BOCA008	BOCA008	

PLAN





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2.3 **PS + ARVUL A2**

Organic coated self-drilling screw for sandwich panels with EDPM stainless A2 washer

Proprieties













Steel

Organic coating

Hexagonal with washer + ARVUL A2

Characteristics

- Drill point: allows for drilling directly into metallic materials, up to a thickness of 6 mm (straps). No prior drilling required.
- 19 mm diameter EPDM washer to ensure water tightness in panels installed in outdoor enclosures and decking.
- Self-tapping thread and C4 organic coating.
- Hexagonal recess with washer head.
- Installation drill speed: 1000 1800 rpm.
- Application: fixing sandwich panels on straps.

Benefits





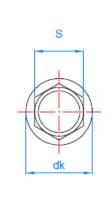
Drill point

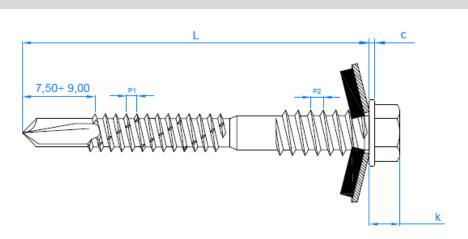
Installation with screwdriver

Installation data

CODE		PS1955195	PS1955230
L: lengths	[mm]	195	230
Dk: head diameter	[mm]	10.50	10.50
C: washer head thickness [mm]		1	1
P1: thread ST 5.5	[mm]	1.8	1.8
P2: thread ST 6.3	[mm]	1.8	1.8
S: spanner	[mm]	8	8
Drill hole capacity	[mm]	1.5-6.0	1.5-6.0
Thickness of sandwich panel to be fixed [mm]		123-180	176-215
Installation point code		BOCA 008	BOCA 008

PLAN





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2.4 PSL



Benefits











Steel

Zinc-plated coating

Hexagonal with washer

Characteristics

- Drill point: allows for drilling directly into metallic materials, up to a thickness of 6 mm (straps) and up to 12 mm (beams=. No prior drilling required.
- Self-tapping thread and zinc-plated coating.
- Hexagonal recess with washer head.
- Installation drill speed: 1000 1800 rpm.
- Application: fixing sandwich panels on beams





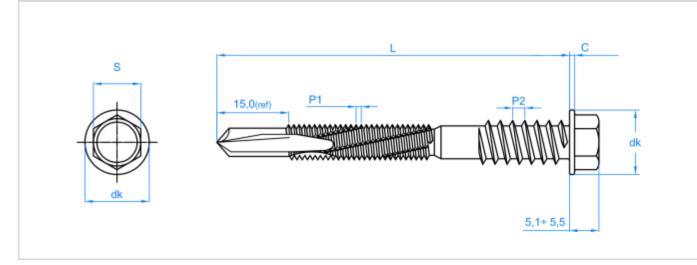
Drill point

Installation with screwdriver

Installation data

CODE		PSL55075	PSL55085	PSL55105	PSL55130	PSL55150	PSL55175	PSL55200	PSL55230
L: lengths	[mm]	75	85	105	130	150	175	200	230
Dk: head diameter	[mm]	10.50	10.50	10.50	10.50	10.50	10.50	10.50	10.50
C: washer head thickness [1	1	1	1	1	1	1	1
P1: thread ST 5.5 [mm		1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05
P2: thread ST 6.3 [mm]		1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
S: spanner	[mm]	8	8	8	8	8	8	8	8
Drill hole capacity	[mm]	6.0-12.0	6.0-12	6.0-12	6.0-12	6.0-12	6.0-12	6.0-12	6.0-12
Thickness of sandwich panel to be fixed	[mm]	33-60	38-70	48-90	63-115	83-135	108-160	133-185	163-215
Installation point code	BOCA 008								

PLAN



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2.5 PSL + ARVUL

Self-drilling screw for sandwich panels with EDPM washer

Proprieties











Steel

Zinc-plated coating

Hexagonal with washer + ARVUL

Characteristic

- Drill point: allows for drilling directly into metallic materials, up to a thickness of 6 mm (straps) and up to 12 mm (beams). No prior drilling required.
- 16 mm diameter EPDM washer to ensure water tightness in panels installed in outdoor enclosures and decking; see "ARVUL" washer technical datasheet.
- Self-tapping thread and zinc-plated coating
- Installation drill speed: 1000 1800 rpm.
- Application: fixing sandwich panels on beams.

Benefits





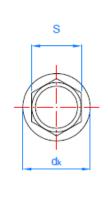
Long drill point

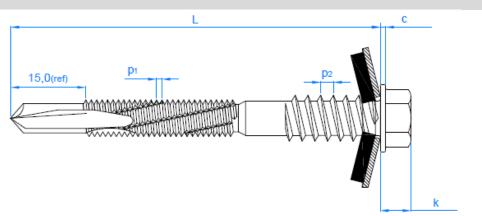
Installation with screwdriver

Installation data

CODE	PSL55075	PSL55085	PSL55105	PSL55130	PSL55150	
L: lengths	[mm]	75	85	105	130	150
Dk: head diameter	[mm]	10.50	10.50	10.50	10.50	10.50
C: washer head thickness [1	1	1	1	1
P1: thread ST 5.5 [mm]		1.05	1.05	1.05	1.05	1.05
P2: thread ST 6.3 [mm]		1.8	1.8	1.8	1.8	1.8
S: spanner	[mm]	8	8	8	8	8
Drill hoe capacity	[mm]	6.0 -12.0	6.0-12	6.0-12	6.0-12	6.0-12
Thickness of sandwich panel to be fixed [mm]		33-60	38-70	48-90	63-115	83-135
Installation point code	BOCA 008	BOCA 008	BOCA 008	BOCA 008	BOCA 008	

PLAN





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2.6 PSL + ARVUL A2

Organic coated self-drilling screw for sandwich panels with EDPM stainless A2 washer

Proprieties













Steel

Organic coating

Hexagonal with washer + ARVUL A2

Characteristics

- Drill point: allows for drilling directly into metallic materials, up to a thickness of 6 mm (straps) ad up to 12 mm (beams). No prior drilling required.
- Self-tapping thread and C4 organic coating.
- Hexagonal recess with washer head.
- Installation drill speed: 1000 1800 rpm.
- Application: fixing sandwich panels on beams.

Benefits





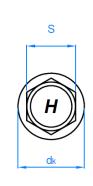
Drill point

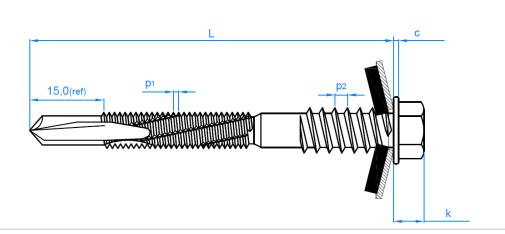
Installation with screwdriver

Installation data

CODE		PSL1955255	PSL1955285
L: lengths	[mm]	255	285
Dk: head diameter	[mm]	10,50	10,50
C: washer head thickness [mm]		1	1
P1: thread ST 5.5	[mm]	1.05	1.05
P2: thread ST 6.3	[mm]	1.8	1.8
S: spanner	[mm]	8	8
Drill hole capacity [mm]		6.0 - 12.0	6.0 - 12.0
Thickness of sandwich panel to be fixed [mm]		193-237	223-267
Installation point coed		BOCA 008	BOCA 008

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