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European Technical Assessment

ETA 14/0068 of 19/10/2021

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA designated according to Art. 29 of Regulation (EU) 305/2011:	Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)
Trade name of the construction product:	**HEHO, HECLO, HEHC, HEA4, HEC4 drop in anchor**
Product family to which the construction product belongs:	Deformation controlled anchor made of galvanized steel or stainless steel of sizes M6, M8, M10, M12, M16 and M20 for use in concrete for redundant non-structural systems
Manufacturer:	**Index - Técnicas Expansivas S.L.** Segador 13. 26006 Logroño (La Rioja) Spain. website: www.indexfix.com
Manufacturing plant:	Index plant 2
This European Technical Assessment contains:	15 pages including 3 annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of:	European Assessment Document EAD 330747-00-0601, “Fasteners for use in concrete for redundant non-structural systems”, ed. May 2018.
This version replaces:	ETA 14/0068 issued on 04/03/2021

English translation prepared by IETcc

This European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to article 25 (3) of Regulation (EU) No 305/2011.

SPECIFIC PART

1. Technical description of the product

The Index HEHO, HECLO, HEHC, in the range of M6 to M20, is an anchor made of galvanised steel. The Index HEA4, HEC4, in the range of M6 to M20, is an anchor made of stainless steel. They are placed into a drilled hole and anchored by deformation-controlled expansion. The anchorage is characterised by friction between the sleeve and concrete.

Product and installation descriptions are given in annexes A1 and A2.

2. Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a mean to choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for class A1 according to EN 13501-1
Resistance to fire	See annex C7

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Essential characteristics under static or quasi static loading	See annexes C3 to C6

4. Assessment and Verification of Constancy of Performances (hereinafter AVCP) system applied, with reference to its legal base

The applicable European legal act for the system of Assessment and Verification of Constancy of Performances (see annex V to Regulation (EU) No 305/2011) is 97/161/EC.

The system to be applied is 2+.

English translation prepared by IETcc

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

The technical details necessary for the implementation of the AVCP system are laid down in the quality plan deposited at Instituto de Ciencias de la Construcción Eduardo Torroja.

Instituto de Ciencias de la Construcción Eduardo Torroja
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On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja
Madrid, 19th of October 2021

Firmado por CASTILLO TALAVERA ANGEL - DNI 52507605P
Fecha: 22/10/2021 13:07:04 CEST

Director IETcc-CSIC

Product

HEHO anchor

HECLO anchor

HEHC anchor

HEA4 anchor

HEC4 anchor

Identification on sleeve: Index logo + "HEHO (HECLO, HEHC, HEA4, HEC4)" + Metric; e.g: HEHO M6

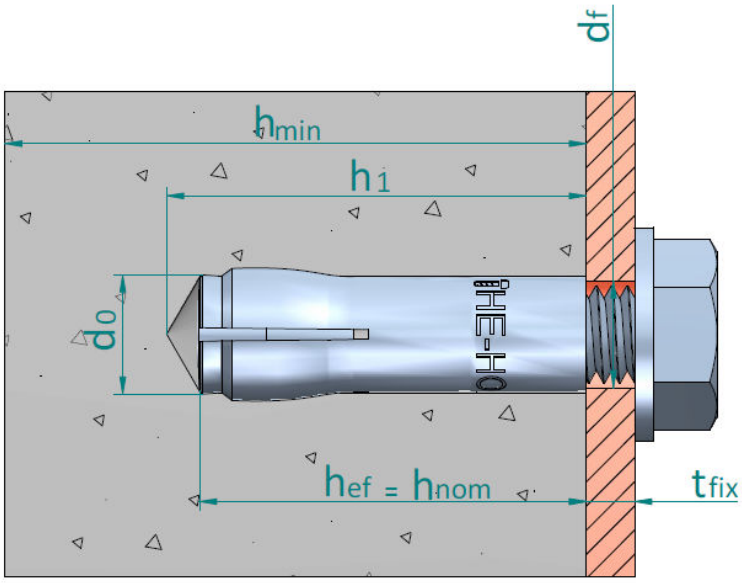
Table A1: Dimensions

Anchor dimensions		M6	M8	M10	M12	M12D	M16	M20
HEHO, HECLO								
ØD: External diameter	[mm]	8	10	12	15	16	20	25
Ød: internal diameter	[mm]	M6	M8	M10	M12	M12	M16	M20
L: total length	[mm]	25	30	40	50	50	65	80
HEHC								
ØD: External diameter	[mm]	--	10	12	15	--	--	--
Ød: internal diameter	[mm]	--	M8	M10	M12	--	--	--
L: total length	[mm]	--	25	25	25	--	--	--
HEA4, HEC4								
ØD: External diameter	[mm]	8	10	12	15	--	20	25
Ød: internal diameter	[mm]	M6	M8	M10	M12	--	M16	M20
L: total length	[mm]	25	30	40	50	--	65	80

Table A2: Materials

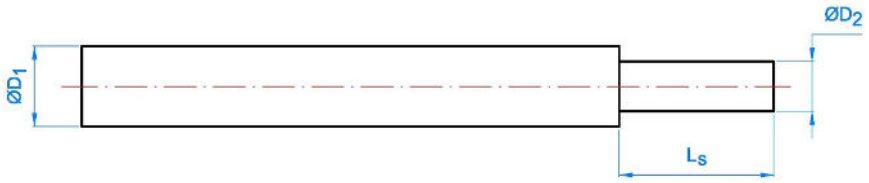
Item	Designation	Material for HEHO, HECLO, HEHC	Material for HEA4, HEC4
1	Sleeve	Carbon steel, zinc plated ≥ 5 µm ISO 4042 Zn5/An/T0	Stainless steel, grade A4
2	Cone	Carbon steel, zinc plated ≥ 5 µm ISO 4042 Zn5/An/T0	Stainless steel, grade A4
3	Retention disc	Plastic	Plastic

Installed condition in concrete



h_{ef}: Effective anchorage depth
h_1: Depth of drilled hole
h_{nom}: Overall anchor embedment depth in the concrete
h_{min}: Minimum thickness of concrete member
t_{fix}: Thickness of fixture
d_0: Nominal diameter of drill bit
d_f: Fixture clearance hole diameter

Setting tool

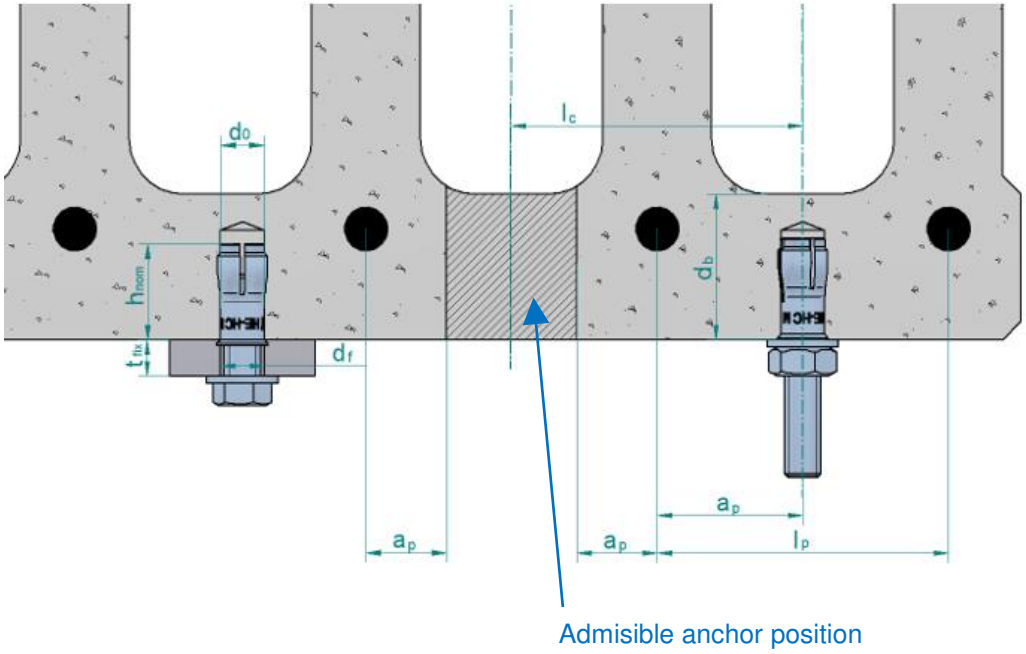


Setting tool can be assembled with a plastic handle for hand protection purposes

Table A3: Setting tool dimensions

Setting tool dimensions		M6	M8	M10	M12	M16	M20
HEHO, HECLO, HEA4, HEC4							
Ø D_1	[mm]	8.0	10.0	12.0	15.0	20.0	25.0
Ø D_2	[mm]	4.9	6.4	8.2	10.0	13.5	17.0
L_s	[mm]	15.0	18.0	21.0	30.0	36.0	40.0
HEHC							
Ø D_1	[mm]	--	10.0	12.0	15.0	--	--
Ø D_2	[mm]	--	6,4	8,2	10,0	--	--
L_s	[mm]	--	15.0	16.0	10.4	--	--

Installed condition in precast prestressed hollow core concrete slabs



d_0: Nominal diameter of drill bit
d_f: Fixture clearance hole diameter
d_b: Bottom flange thickness
a_p: Distance between anchor position and prestressing steel ≥ 50 mm
l_c: Core distance ≥ 100 mm
l_p: Presstressing steel distance ≥ 100 mm
t_{fix}: Fixture thickness
c: Edge distance

HEHC anchor	**Annex A3**
Product description Installed condition in precast prestressed hollow core concrete slabs	

Specifications of intended use

Anchorages subjected to:

- Static or quasi static loads for redundant non-structural systems.
- Use for anchorages with requirements related to resistance of fire (not for using in prestressed hollow core slabs).
- The anchor may only be used if in the design and installation specifications for the fixture the excessive slip or failure of one anchor will not result in a significant violation of the requirements on the fixture in the serviceability and ultimate state.

Base materials:

- Reinforced or unreinforced normal weight concrete without fibres according to EN 206-1:2013+A1:2016.
- Strength classes C12/15 to C50/60 according to EN 206-1:2013+A1:2016: HEHO / HECLO anchors.
- Strength classes C20/25 to C50/60 according to EN 206-1:2013+A1:2016: HEHC / HEA4 / HEC4 anchors.
- Cracked or uncracked concrete.
- Precast, prestressed hollow core concrete slabs, strength C30/37 to C50/60 according to EN 206:2013+A1:2016: HEHC.

Use conditions (environmental conditions):

- HEHO, HECLO, HEHC: anchorages subjected to dry internal conditions.
- HEA4, HEC4: anchorages subjected to dry internal conditions, to external atmospheric exposure (including industrial and marine environment) or to permanent internal damp conditions if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used). Atmospheres under Corrosion Resistance Class CRC III according to EN 1993-1-4:2006+A1:2015 annex A.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static actions are designed for design method B in accordance with EN 1992-4:2018
- Anchorages under fire exposure are designed in accordance to EN 1992-4:2018. It must be ensured that local spalling of the concrete cover does not occur.

Installation:

- Hole drilling by rotary plus hammer mode.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- HEHO, HECLO, HEHC: the bolt or threaded rod to be used shall be property class 4.6, 5.6, 5.8, 6.8 or 8.8 according to ISO 898-1.
- HEA4, HEC4: the bolt or threaded rod to be used shall be property class A4-50, A4-70 or A4-80 according to EN 3506-1:2009
- The length of the bolt shall be determined as: -Minimum bolt length = $t_{fix} + \ell_{s,min}$
  -Maximum bolt length = $t_{fix} + \ell_{s,max}$

HEHO, HECLO, HEHC, HEA4, HEC4 anchor	**Annex B1**
Intended use Specifications	

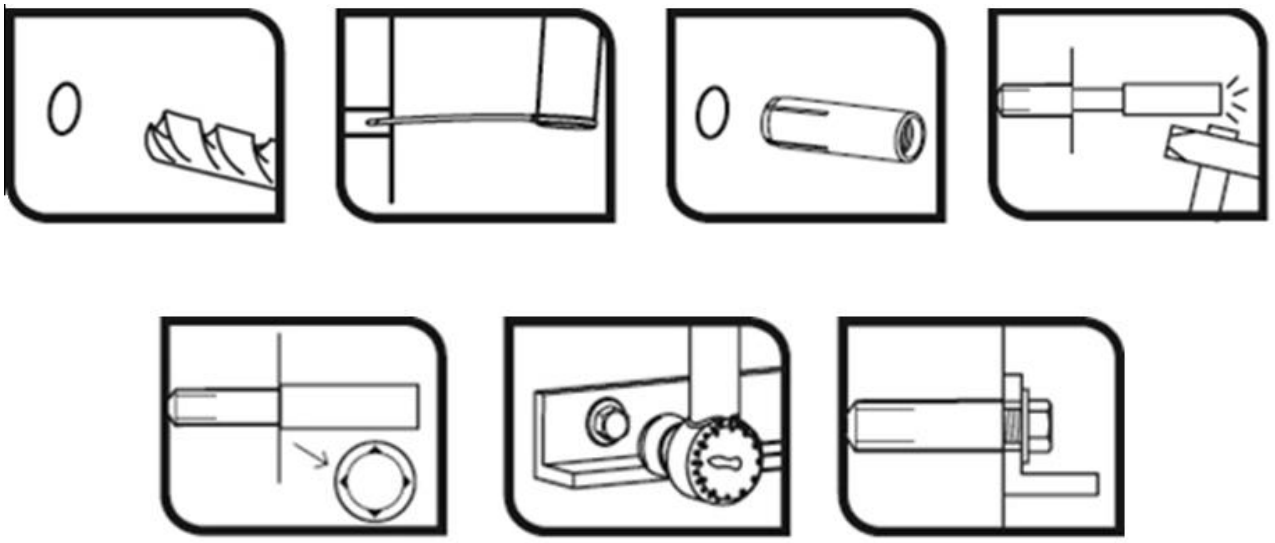
Table C1: Installation parameters in concrete for HEHO, HECLO, HEHC, HEA4, HEC4 anchor

Installation parameters			Performances						
			M6	**M8**	**M10**	**M12**	**M12D**	**M16**	**M20**
d_0	Nominal diameter of drill bit:	[mm]	8	10	12	15	16	20	25
D	Thread diameter:	[mm]	M6	M8	M10	M12	M12	M16	M20
d_f	Fixture clearance hole diameter ≤	[mm]	7	9	12	14	14	18	22
T_{inst}	Maximum installation torque:	[Nm]	4	11	17	38	38	60	100
HEHO, HECLO			**HEHOM06 HECLOM06**	**HEHOM08 HECLOM08**	**HEHOM10 HECLOM10**	**HEHOM12 HECLOM12**	**HEHOM12D HECLOM12D**	**HEHOM16 HECLOM16**	**HEHOM20 HECLOM20**
$\ell_{s,min}$	Minimum screwing depth:	[mm]	6	8	10	12	12	16	20
$\ell_{s,max}$	Maximum screwing depth:	[mm]	10	13	17	21	21	27	34
h_1	Depth of drilled hole:	[mm]	27	33	43	54	54	70	86
h_{nom}	Overall anchor embedment depth:	[mm]	25	30	40	50	50	65	80
h_{ef}	Effective anchorage depth:	[mm]	25	30	40	50	50	65	80
h_{min}	Minimum thickness of concrete member:	[mm]	100	100	100	100	100	130	160
s_{min}	Minimum allowable spacing:	[mm]	60	60	80	100	100	130	160
c_{min}	Minimum allowable distance:	[mm]	105	105	140	175	130	230	280
HEHC			**:**	**HEHCM08**	**HEHCM10**	**HEHCM12**	**:**	**:**	**:**
$\ell_{s,min}$	Minimum screwing depth:	[mm]	--	7	8	10	--	--	--
$\ell_{s,max}$	Maximum screwing depth:	[mm]	--	12	13	13	--	--	--
h_1	Depth of drilled hole:	[mm]	--	28	28	29	--	--	--
h_{nom}	Overall anchor embedment depth:	[mm]	--	25	25	25	--	--	--
h_{ef}	Effective anchorage depth:	[mm]	--	25	25	25	--	--	--
h_{min}	Minimum thickness of concrete member:	[mm]	--	80	80	80	--	--	--
s_{min}	Minimum allowable spacing:	[mm]	--	75	75	75	--	--	--
c_{min}	Minimum allowable distance:	[mm]	--	60	60	60	--	--	--
HEA4, HEC4			**HEA4M06 HEC4M06**	**HEA4M08 HEC4M08**	**HEA4M10 HEC4M10**	**HEA4M12 HEC4M12**	**:**	**HEA4M16 HEC4M16**	**HEA4M20 HEC4M20**
$\ell_{s,min}$	Minimum screwing depth:	[mm]	6	8	10	12	--	16	20
$\ell_{s,max}$	Maximum screwing depth:	[mm]	10	13	17	21	--	27	34
h_1	Depth of drilled hole:	[mm]	27	33	43	54	--	70	86
h_{nom}	Overall anchor embedment depth:	[mm]	25	30	40	50	--	65	80
h_{ef}	Effective anchorage depth:	[mm]	25	30	40	50	--	65	80
h_{min}	Minimum thickness of concrete member:	[mm]	80	80	80	100	--	130	160
s_{min}	Minimum allowable spacing:	[mm]	60	60	100	100	--	130	160
c_{min}	Minimum allowable distance:	[mm]	65	80	100	130	--	175	210

Table C2: Installation parameters in prestressed hollow core concrete slabs for HEHC anchor

Installation parameters in prestressed hollow core concrete slabs			Performances						
HEHC			**:**	**HEHCM08**	**HEHCM10**	**HEHCM12**	**:**	**:**	**:**
$\ell_{s,min}$	Minimum screwing depth:	[mm]	--	7	8	10	--	--	--
$\ell_{s,max}$	Maximum screwing depth:	[mm]	--	12	13	13	--	--	--
h_1	Depth of drilled hole:	[mm]	--	28	28	29	--	--	--
h_{nom}	Overall anchor embedment depth:	[mm]	--	25	25	25	--	--	--
h_{ef}	Effective anchorage depth:	[mm]	--	25	25	25	--	--	--
d_b	Minimum bottom flange thickness	[mm]	--	35	35	35	--	--	--
s_{min}	Minimum allowable spacing:	[mm]	--	200	200	200	--	--	--
c_{min}	Minimum allowable distance:	[mm]	--	150	150	150	--	--	--

Installation process



HEHO, HECLO, HEHC, HEA4, HEC4 anchor	**Annex C3**
Performances Installation procedure	

Table C3: Essential characteristics in concrete to loads of design method B according to EN 1992-4 for HEHO, HECLO, HEHC anchor

Essential characteristics of resistance to loads of design method B			Performances						
			M6	M8	M10	M12	M12D	M16	M20
Any load direction									
HEHO, HECLO									
F^0_{Rk}	Characteristic resistance in C12/15 concrete:	[kN]	1.5	3.0	4.0	6.0	--	9.0	16.0
F^0_{Rk}	Characteristic resistance in C20/25 to C50/60 concrete:	[kN]	2.0	3.0	5.0	7.5	6.0	12.0	20.0
γ_{ins}	Installation safety factor:	[-]	1.2	1.2	1.4	1.4	1.4	1.4	1.4
s_{cr}	Critical spacing:	[mm]	75	90	120	150	200	195	240
c_{cr}	Critical edge distance:	[mm]	40	45	60	75	150	100	120
HEHC									
F^0_{Rk}	Characteristic resistance in C20/25 to C50/60 concrete:	[kN]	--	2.5	4.0	4.0	--	--	--
γ_{ins}	Installation safety factor:	[-]	--	1.2	1.2	1.2	--	--	--
s_{cr}	Critical spacing:	[mm]	--	120	120	120	--	--	--
c_{cr}	Critical edge distance:	[mm]	--	60	60	60	--	--	--
Shear loads: steel failure with lever arm									
$M^0_{Rk,s}$	Characteristic bending moment, steel class 4.6	[Nm]	6.1	15.0	29.9	52.4	52.4	133.3	259.8
γ_{Ms} 1)	Partial safety factor:	[-]	1.67						
$M^0_{Rk,s}$	Characteristic bending moment, steel class 4.8	[Nm]	6.1	15.0	29.9	52.4	52.4	133.3	259.8
γ_{Ms} 1)	Partial safety factor:	[-]	1.25						
$M^0_{Rk,s}$	Characteristic bending moment, steel class 5.6	[Nm]	7.6	18.8	37.4	65.5	65.5	166.6	324.8
γ_{Ms} 1)	Partial safety factor:	[-]	1.67						
$M^0_{Rk,s}$	Characteristic bending moment, steel class 5.8	[Nm]	7.6	18.8	37.4	65.5	65.5	166.6	324.8
γ_{Ms} 1)	Partial safety factor:	[-]	1.25						
$M^0_{Rk,s}$	Characteristic bending moment, steel class 6.8	[Nm]	9.2	22.5	44.9	78.7	78.7	199.9	389.7
γ_{Ms} 1)	Partial safety factor:	[-]	1.25						
$M^0_{Rk,s}$	Characteristic bending moment, steel class 8.8	[Nm]	12.2	30.0	59.9	104.9	104.9	266.6	519.7
γ_{Ms} 1)	Partial safety factor:	[-]	1.25						

1) In absence of other national regulations

Table C4: Essential characteristics in concrete to loads of design method B according to EN 1992-4 for HEA4, HEC4 anchor

Essential characteristic of resistance to loads of design method B			Performances					
			M6	M8	M10	M12	M16	M20
All load direction								
F^0_{Rk}	Characteristic resistance in C20/25 to C50/60 concrete:	[kN]	2.5	3.5	3.5	6.5	12.5	16.5
γ_{ins}	Installation safety factor:	[-]	1.4					
s_{cr}	Critical spacing:	[mm]	200	200	200	200	260	320
c_{cr}	Critical edge distance:	[mm]	150	150	150	150	195	240
Shear loads: steel failure with lever arm								
$M^0_{Rk,s}$	Characteristic bending moment, steel class A4-50	[Nm]	7.6	18.8	37.4	65.6	166.6	324.8
γ_{Ms} 1)	Partial safety factor:	[-]	2.38					
$M^0_{Rk,s}$	Characteristic bending moment, steel class A4-70	[Nm]	10.6	6.3	52.4	91.8	233.1	454.7
γ_{Ms} 1)	Partial safety factor:	[-]	1.56					
$M^0_{Rk,s}$	Characteristic bending moment, steel class A4-80	[Nm]	12.2	30.0	59.9	104.9	266.6	519.7
γ_{Ms} 1)	Partial safety factor:	[-]	1.34					

1) In absence of other national regulations

Table C5: Essential characteristic in precast prestressed hollow core slabs to loads of design method B according to EN 1992-4 for HEHC anchor

Essential characteristics of resistance to loads of design method B			Performances						
			M6	M8	M10	M12	M12D	M16	M20
Any load direction									
HEHC									
F^0_{Rk}	Characteristic resistance in prestressed hollow core concrete slabs C30/37 to C50/60:	[kN]	--	5,5	6,0	6,5	--	--	--
γ_{ins}	Installation safety factor:	[-]	--	1.2	1.4	1.4	--	--	--
s_{cr}	Critical spacing:	[mm]	--	200	200	200	--	--	--
c_{cr}	Critical edge distance:	[mm]	--	150	150	150	--	--	--
Shear loads: steel failure with lever arm									
$M^0_{Rk,s}$	Characteristic bending moment, steel class 4.6	[Nm]	--	15.0	29.9	52.4	--	--	--
γ_{Ms} 1)	Partial safety factor:	[-]	--		1.67		--	--	--
$M^0_{Rk,s}$	Characteristic bending moment, steel class 4.8	[Nm]	--	15.0	29.9	52.4	--	--	--
γ_{Ms} 1)	Partial safety factor:	[-]	--		1.25		--	--	--
$M^0_{Rk,s}$	Characteristic bending moment, steel class 5.6	[Nm]	--	18.8	37.4	65.5	--	--	--
γ_{Ms} 1)	Partial safety factor:	[-]	--		1.67		--	--	--
$M^0_{Rk,s}$	Characteristic bending moment, steel class 5.8	[Nm]	--	18.8	37.4	65.5	--	--	--
γ_{Ms} 1)	Partial safety factor:	[-]	--		1.25		--	--	--
$M^0_{Rk,s}$	Characteristic bending moment, steel class 6.8	[Nm]	--	22.5	44.9	78.7	--	--	--
γ_{Ms} 1)	Partial safety factor:	[-]	--		1.25		--	--	--
$M^0_{Rk,s}$	Characteristic bending moment, steel class 8.8	[Nm]	--	30.0	59.9	104.9	--	--	--
γ_{Ms} 1)	Partial safety factor:	[-]	--		1.25		--	--	--

1) In absence of other national regulations

Table C6: Essential characteristics under fire exposure in concrete C20/25 to C50/50 in any load direction according to EN 1992-4 for HEHO, HECLO anchor

Essential characteristics under fire exposure in concrete C20/25 to C50/60 in any load direction				Performaces						
				M6	M8	M10	M12	M12D	M16	M20
R30	Characteristic resistance:	$F^0_{Rk,fi30}$ [1]	[kN]	0.2	0.4	0.9	1.7	1,7	3.1	4.9
R60	Characteristic resistance:	$F^0_{Rk,fi60}$ [1]	[kN]	0.2	0.3	0.8	1.3	1,3	2.4	3.7
R90	Characteristic resistance:	$F^0_{Rk,fi90}$ [1]	[kN]	0.1	0.3	0.6	1.1	1,1	2.0	3.2
R120	Characteristic resistance:	$F^0_{Rk,fi120}$ [1]	[kN]	0.1	0.2	0.5	0.8	0,8	1.6	2.5
R30 to	Spacing	$s_{cr,fi}$	[mm]	4 x h_{ef}						
R120	Edge distance	$c_{cr,fi}$	[mm]	2 x hef						

[1] in absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ =1.0 is is recommended
If fire attack is from more than one side, the design method may be taken if edge distance of the anchor is c ≥ 300 mm

Table C7: Essential characteristics under fire exposure in concrete C20/25 to C50/50 in any load direction according to EN 1992-4 for HEHC anchor

Essential characteristics under fire exposure in concrete C20/25 to C50/60 in any load direction				Performances					
				M6	M8	M10	M12	M16	M20
R30	Characteristic resistance:	$F^0_{Rk,fi30}$ [1]	[kN]	--	0.54	0.54	0.54	--	--
R60	Characteristic resistance:	$F^0_{Rk,fi60}$ [1]	[kN]	--	0.54	0.54	0.54	--	--
R90	Characteristic resistance:	$F^0_{Rk,fi90}$ [1]	[kN]	--	0.44	0.54	0.54	--	--
R120	Characteristic resistance:	$F^0_{Rk,fi120}$ [1]	[kN]	--	0.37	0.43	0.43	--	--
R30 to	Spacing	$s_{cr,fi}$	[mm]	--	4 x h_{ef}-			--	--
R120	Edge distance	$c_{cr,fi}$	[mm]	--	2 x hef			--	--

[1] in absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ =1.0 is is recommended
If fire attack is from more than one side, the design method may be taken if edge distance of the anchor is c ≥ 300 mm

Table C8: Essential characteristics under fire exposure in concrete C20/25 to C50/50 in any load direction according to EN 1992-4 for HEA4, HEC4 anchor

Essential characteristics under fire exposure in concrete C20/25 to C50/60 in any load direction				Performances					
				M6	M8	M10	M12	M16	M20
R30	Characteristic resistance:	$F^0_{Rk,fi30}$ [1]	[kN]	0.20	0.73	0.87	1.63	3.19	4.12
R60	Characteristic resistance:	$F^0_{Rk,fi60}$ [1]	[kN]	0.18	0.59	0.87	1.63	3.19	4.12
R90	Characteristic resistance:	$F^0_{Rk,fi90}$ [1]	[kN]	0.14	0.44	0.87	1.63	3.14	4.12
R120	Characteristic resistance:	$F^0_{Rk,fi120}$ [1]	[kN]	0.10	0.37	0.69	1.30	2.51	3.30
R30 to	Spacing	$s_{cr,fi}$	[mm]	4 x h_{ef}					
R120	Edge distance	$c_{cr,fi}$	[mm]	2 x hef					

[1] in absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ =1.0 is is recommended
If fire attack is from more than one side, the design method may be taken if edge distance of the anchor is c ≥ 300 mm